

9/4/2018

S. FAIS

[Dart Hawkesbury] Job Sheet - David, Logan

7355
9-07Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
CanadaTel (613) 632-5200
Fax 613 632-5246RBEM632V3019102-25
Job Sheet 180245

Part No: RBEM632V3019102-25

Job Qty: 1 ea 4

Part Name: Location Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 9/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3019102 Rev. 2 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/4/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	1 pcs		9/4/18	0.00	0.41	Small Fab-4		MCC
120	QC	1 pcs		9/4/18	0.00	0.00	QC5		SEP 05 2018 68
130	Packaging	1 pcs		9/4/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	1 Ea		9/4/18	0.00	0.00	QC21		SEP 09 2018 68

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1870 sf (.187 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	77	0

Part Specifications

Specifications could not be found.

Plex 9/4/18 1:45 PM dart.logan.david



Container No: S108078



Part: RBEM632V3019102-25

Job No: 180245

Serial No/Batch: S108078

Revision: 2

Inspector:

Exp Date:

Instructions:

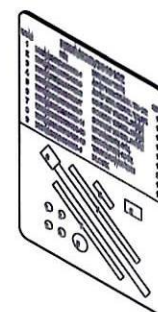
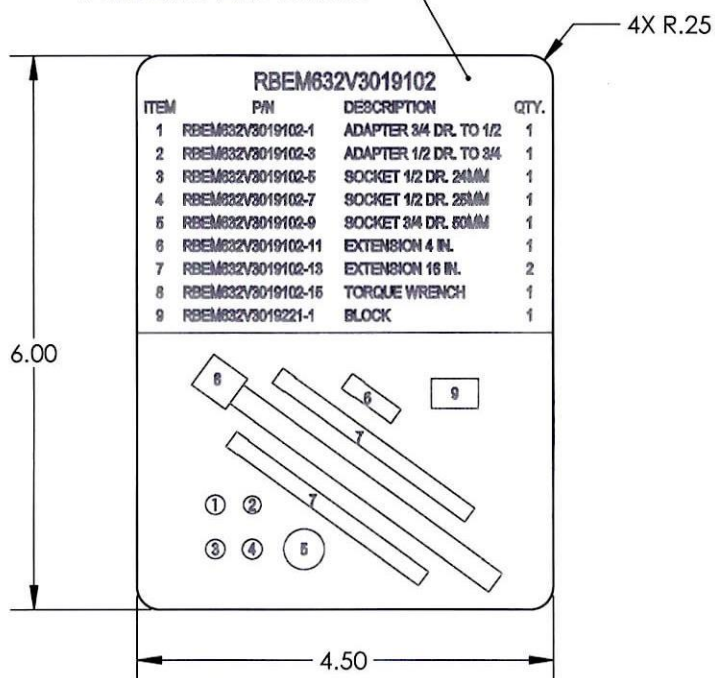
DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/06/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0210	-25 CH'D ITEM 9 P/N WAS RBEM632V301102-17 IS RBEM632V3019221-1.	11/3/2016	RJC	JAG

BLACK BACKGROUND WITH
WHITE LINES AND LETTERS



NOTE:
USE PDF.

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(-25)

LOCATION PLACARD

DART AEROSPACE	
TITLE SPECIAL WRENCH	
DWG NO. RBEM632V3019102-25	REV 2
MAT'L PLASTIC HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL H175
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 4/6/2016
SHEET 4 OF 4	